PART NO. DCAE909

	DIM. W	DIM. X	DIM. Y
WITH 3.875(98.4) LONG CAPACITOR	1.453-1.703 / 36.8-43.3	4.078-4.141 / 103.6-105.2	———
WITH 1.438(36.5) DIA. CAPACITOR	———	———	1.969-2.031 / 50.0-51.6
WITH 4.875(123.8) LONG CAPACITOR	1.953-2.203 / 49.6-56.0	5.078-5.141 / 129.0-130.6	———
WITH 1.813(46.1) DIA. CAPACITOR	———	———	2.344-2.406 / 59.5-61.1

▲ DISCHARGE - COPPER
O.D. - .3105-.3145(7.9-8.0)
WALL - .046-.052(1.2-1.3)
END I.D. - .253-.256(6.4-6.5)
x .719-.781(18.3-19.8)
SWAGE TO ABOVE I.D.
AFTER ASSY.
PLUG, -2

▲ .630-.640 / 16.0-16.3 DIA. (4) HOLES

▲ .750-.760 / 19.1-19.3 DIA. (4) HOLES

.738-.758 / 18.7-19.3

▲ 2.226-2.476 / 56.5-62.9

▲ 3.140-3.390 / 79.8-86.1

▲ 2.736-2.776 / 69.5-70.5

2.672-2.734 / 67.9-69.4 RAD

53° 57°

28° 32°

11.750-11.813 / 298.5-300.1 RAD

▲ 3.083-3.333 / 78.3-84.7

▲ 4.868-5.118 / 123.6-130.0

5.125-5.250 / 130.2-133.4

7.650-8.025 OVERWELD / 194.3-203.8

7.219-7.281 / 183.3-184.9

▲ 3.360-3.610 / 85.3-91.7

▲ 6.716-6.756 / 170.6-171.6

▲ 6.480-6.520 / 164.6-165.6

52° 56°

.620-.640 / 15.7-16.3

.620-.640 / 15.7-16.3 RAD

.620-.640 / 15.7-16.3 RAD

1.172-1.234 / 29.8-31.3

3.094-3.219 / 78.6-81.8

W

X

▲ 3.980-4.020 / 101.1-102.1

▲ 3.402-3.652 / 86.4-92.8

5.469-5.531 / 138.9-140.5

5.900-6.275 OVERWELD / 149.9-159.4

7.594-7.719 / 192.9-196.1

▲ 3.531-3.656 / 89.7-92.9

▲ 2.781-2.906 / 70.6-73.8

C

D

A

B

E

▲ PROCESS - COPPER
O.D. - .3105-.3145 (7.9-8.0)
I.D. - .254-.258 (6.5-6.6)
PLUG, -2

2.203-2.328 / 56.0-59.1

2.406-2.469 / 61.1-62.7

2.766-2.828 / 70.3-71.8

6.094-6.156 / 154.8-156.4 RAD.

.250-.375 / 6.4-9.5

Y

2.281-2.344 / 57.9-59.5

2.781-2.906 / 70.6-73.8

▲ 5.991-6.127 / 152.2-155.6

VIEW IN DIRECTION A

▲ SUCTION - COPPER
O.D. - .3105-.3145 (7.9-8.0)
WALL - .032-.038 (0.8-1.0)
END I.D. - .315-.318 (8.0 8.1)
x .875-.938 (22.2-23.8)
PLUG, -3

NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC."A-B" & "A-C" FOR PROCESSING.

DIMENSIONS = INCHES / MILLIMETERS OR INCHES(MILLIMETERS)

T.P.Co. ——— BRAZIL ONLY

AE

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

A	32134-1
B	HA625-6
C	34529
D	58073-5
E	34134

LT	LC	CHANGE	DATE
B	—	RE-RELEASED FROM OBS. FILE #228858	HMB 12/17/93
A	—	MTG. FEET REVISED #215841	HB 3/18/91
		RELEASED, WAS DCAE903 CHG.A #218280	HB 2/4/91

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NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
BRODERICK 2/4/91	McCAUGHEY 12-21-93	BLANDEN	1"=2"

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TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL NOTED

PART NO. DCAE909

INTERNAL USE ONLY
U:\DISK5:[BRODERICK]AE-DCAE909□B-C.PRT